

Monday, 18/08/2008 4:05:12 PM
Julie Lecocq

Process Sheet

5PL17

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DECK PLATE KIT
 Job Number : 41359 -1
 Estimate Number : 11233
 P.O. Number :
 This Issue : 18/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D350616015
 First Issue : 18/08/2008 Type : SMALL /MED FAB Drawing Number : D350-616 REV D
 Previous Run : 39602 Project Number : N/A
 Material :
 Due Date : 10/09/2008 Qty: ☒ Um: ☐ Each
 Written By :
 Checked & Approved By : 1008-8-18
 Comment : Est Rev:C Removed Manufacturing 05-12-05 JLM
 Est Rev:D Add D3494-1 05-12-05 JLM
 Est rev E added parts per NCR 08-041 08.04.30 EC
 verified by: DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D350-616-015 CHG002

Soolu/05

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2344 Litter Deck Plate, 350



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2344 Deck Plate (Aft) 1338810

SP

4.0 D2348 Wearplate



Ux

Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2348 Wear Plate (Key Way) 1339578

8/9/4

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DECK PLATE KIT

Job Number: 41359

Part Number: D350616015

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2353

Stiffener



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2353 Stiffener

B39639

SP

6.0

D2364

Deck Plate, Fwd 350 Litt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2364 Deck Plate (Fwd)

B39239

41423 x2

SP

7.0

D2365

Wearplate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2365 Wear Plate (Pip Pin)

B38331

B341424 x2

8/10/08

SP

8.0

D23691

Deck Plate Locator Brackets



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2369-1 Locator Plate

B38312

41425

SP

9.0

D23693

Deck Plate Locator Brackets



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2369-3 Locator Plate

B39640

SP

10.0

AN960JD10

Washer



Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

10 AN960JD10

Washer

M109059

8/9/4

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DECK PLATE KIT

Job Number: 41359

Part Number: D350616015

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	MS20426AD45	Rivet
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Comment: Qty.: 25.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

25 MS20426AD4-5 Rivet M3459

SP

12.0	MS20426AD46	Rivet
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Comment: Qty.: 25.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

25 MS20426AD4-6 Rivet M105144

SP

13.0	MS20426AD57	Rivet
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS20426AD5-7 Rivet 7681

SP

14.0	MS20426AD58	Rivet
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS20426AD5-8 Rivet M4533

SP

15.0	MS20601AD4W2	Rivet
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Comment: Qty.: 15.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

15 MS20601AD4W2 Blind Rivet M108246

②
M19454
8/9/4

④x

SP

Process Sheet

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Drawing Name: DECK PLATE KIT

Job Number: 41359

Part Number: D350616015

Job Number:



Seq. #:	Machine Or Operation:	Description :
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16.0	MS20601AD4W3	Rivet
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Comment: Qty.: 30.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

30 MS20601AD4W3 Blind Rivet M107534 (62) 28 M107823

SP

17.0	MS21042L3	Nut
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS21042L3 Nut (or -3) M108701

SP

18.0	MS24693C48	Screw
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Comment: Qty.: 22.0000 Each(s)/Unit Total: 88.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

22 MS24693-C48 Screw (or -48) M104215

SP

19.0	MS24693C273	Screw
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS24693-C273Screw (or -273) M107394

SP

20.0	D34941	Stub Cover
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

STUB COVER

Batch: B33900

B338900

8/9/4

SP

B41906

8/9/5

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DECK PLATE KIT

Job Number: 41359

Part Number: D350616015

Job Number:



Seq. #:

Machine Or Operation:

Description:

21.0

MS35207264

Screw



(4x)

Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Screw

batch: M104959

8/9/4

54

22.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/11/05 (x)

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-616-015

Location:

PPP Rev: C

08/11/05 (1)

24.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/05 (x)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-05